## WHAT IS CLAIMED IS:

- 1. Flow-through ion exchange medium comprising a monolithic stationary phase having interconnecting pores defined by pore walls, and fine ion exchange polymeric layering particles irreversibly bound directly or indirectly to the pore walls.
- 2. The ion exchange medium of Claim 1 in which the layering particles are covalently bound to said pore walls.
- 3. The ion exchange medium of Claim 1 in which the layering particles are bound by adsorption.
- 4. The ion exchange medium of Claim 1 in which said layering particles are bound to said pore walls through a dispersant.
- 5. The ion exchange medium of Claim 1 in which said layering particles are bound to said pore walls by electrostatic attachment.
- 6. The ion exchange medium of Claim 1 in which the stationary phase has pore sizes greater than 200 nm.
- 7. The ion exchange medium of Claim 1 disposed in a chromatography separation column.
- 8. The column of Claim 7 in fluid communication with a detector.
- 9. The column of Claim 7 in which said column is in fluid communication with a suppressor which is in fluid communication with a detector.
- 10. The ion exchange medium of Claim 1 in which said layering particles have a median diameter ranging from about 0.002 to 0.2 microns.
- 11. A method of chromatographically separating analytes in a liquid sample stream comprising flowing said liquid sample stream through the chromatographic separation column of Claim 7.

- 12. A method for making an ion exchange medium comprising irreversibly binding fine ion exchange polymeric layering particles directly or indirectly to the pore walls of interconnecting pores in a monolithic stationary phase.
- 13. The method of Claim 12 in which said binding is covalent.
- 14. The method of Claim 12 in which said binding is by adsorption.
- 15. The method of Claim 12 in which said binding is through a dispersant.
- 16. The method of Claim 12 in which said binding is electrostatic.